

UNIBODY STACKING INSTRUCTIONS

OPP#01: LAY THE TOP UNIT WHICH WILL BE STACKED, ON TO ITS BACK. REMOVE ONE[1] SET SCREW PER CASTER. PULL CASTER OUT OF THE UNIT. TYPICAL FOR ALL FOUR [4] CASTERS.

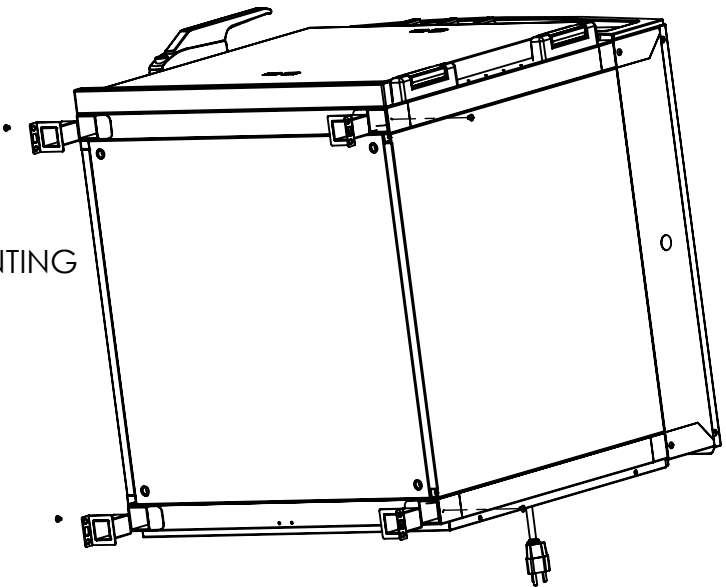
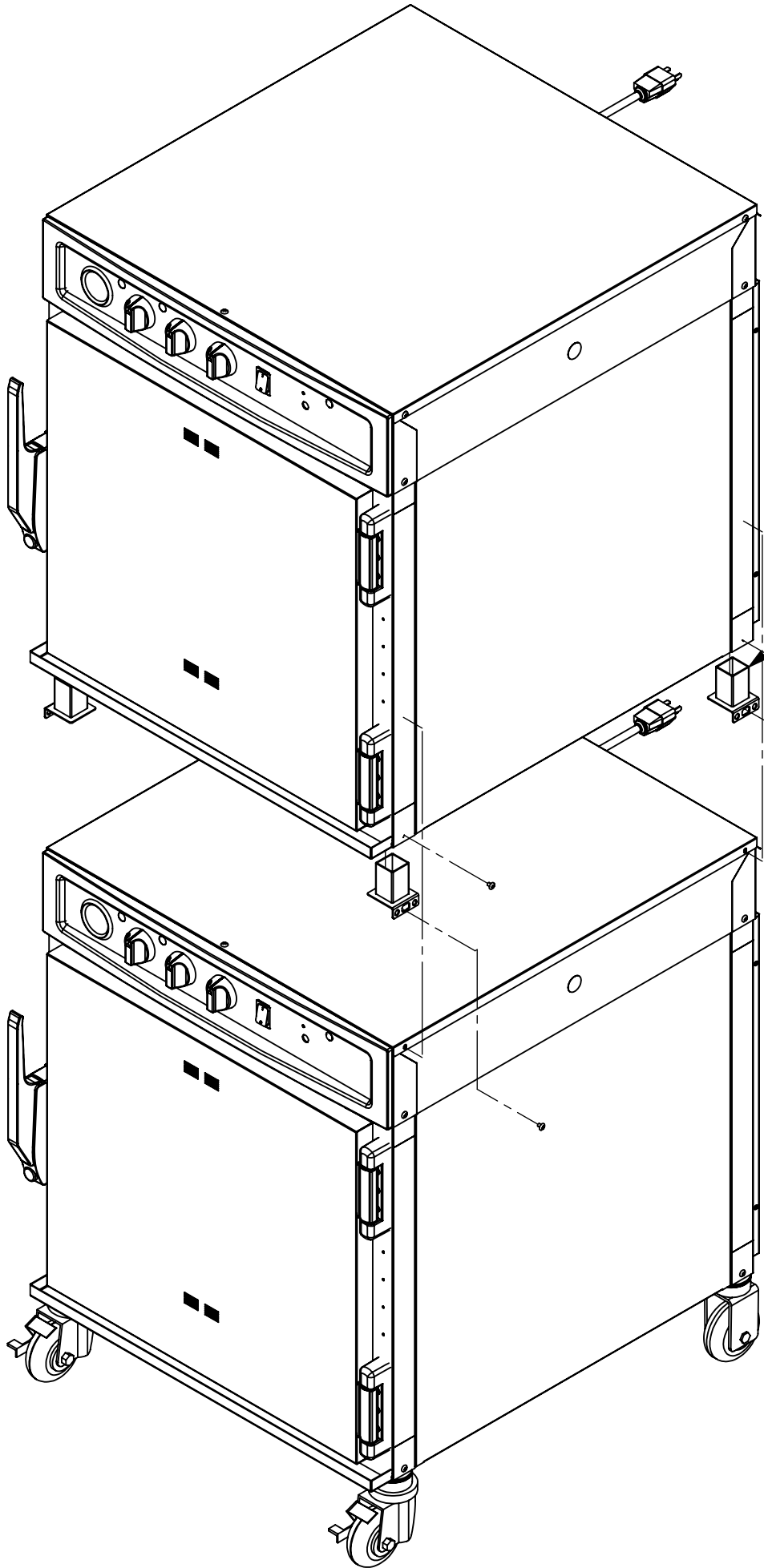
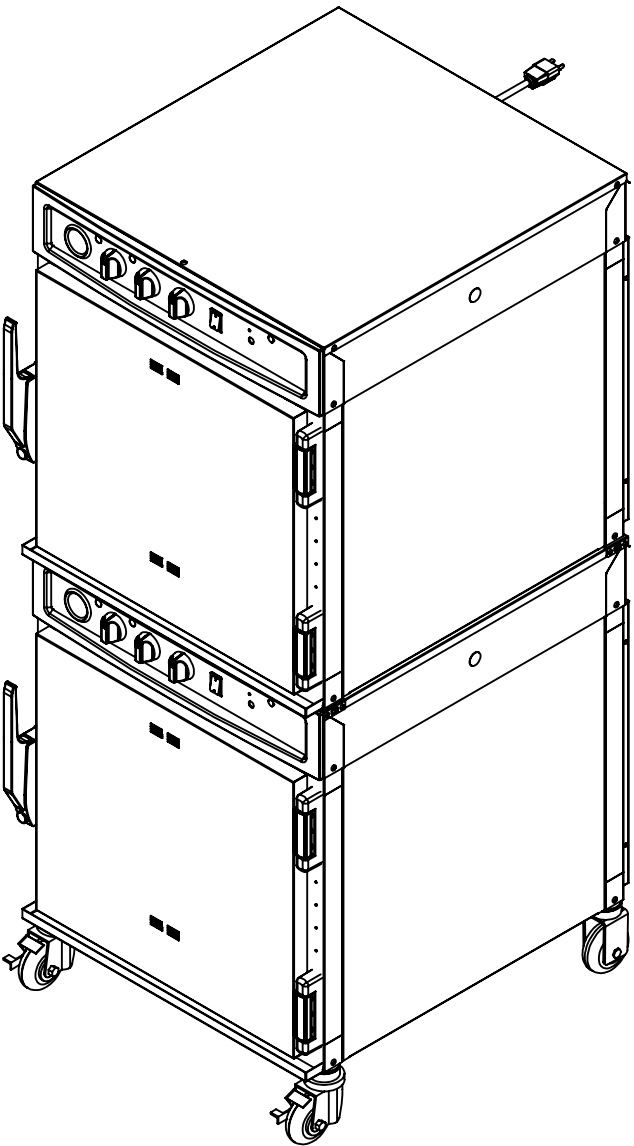
OPP#02: INSERT ONE [1] STACKING POST IN EACH OF THE FOUR [4] CORNERS OF THE UNIT.SECURE THE STACKING POSTS TO THE UNIT USING ONE [1] SCREW AND TWO [2] FLAT WASHERS THAT COME W/ STACKING KIT.**NOTE: THE FLANGE ON THE STACKING POSTS MUST FACE TOWARDS THE OUT SIDE OF THE UNIT.**


OPP#03: REMOVE THE FOUR [4] TOP SCREWS IN THE LOWER STACKING UNIT. PLACE THE TOP UNIT **[WHICH HAVE THE STACKING KIT]** OVER THE TOP OF THE BOTTOM UNIT. CENTER THE TOP UNIT FROM FRONT TO BACK OVER THE LOWER UNIT. INSTALL THE FOUR [4] SCREWS THROUGH THE FOUR STACKING POSTS.

STACKING KIT A/S #5004864

CASTER SET SCREW

TOP MOUNTING SCREW



MATERIAL AND DESCRIPTION:		PROJECT		MENOMONEE FALLS, WI 53052-0450 U.S.A.	
TOLERANCE: UNLESS SPECIFIED: FABRICATED ± 0.020" WELDED ± 0.060" MACHINED ± 0.010" HOLE DIA ± 0.010" ANGULAR ± 1.0°		BY:	MIKE S	CURRENT ECO	 ALTO-SHAAM® The information contained in this drawing is the sole property of Alto-Shaam, Inc. Any reproduction in part or whole without the written permission of Alto-Shaam, Inc is prohibited.
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		ELECTRONIC DRAWING DO NOT SCALE			
TITLE:				STACKING INSTRUCTIONS ALL UNIBODYS	REVISION
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