

UNIBODY STACKING INSTRUCTIONS

OPP#01: LAY THE TOP UNIT WHICH WILL BE STACKED, ON TO ITS BACK. REMOVE ONE[1] SET SCREW PER CASTER. PULL CASTER OUT OF THE UNIT. TYPICAL FOR ALL FOUR [4] CASTERS.

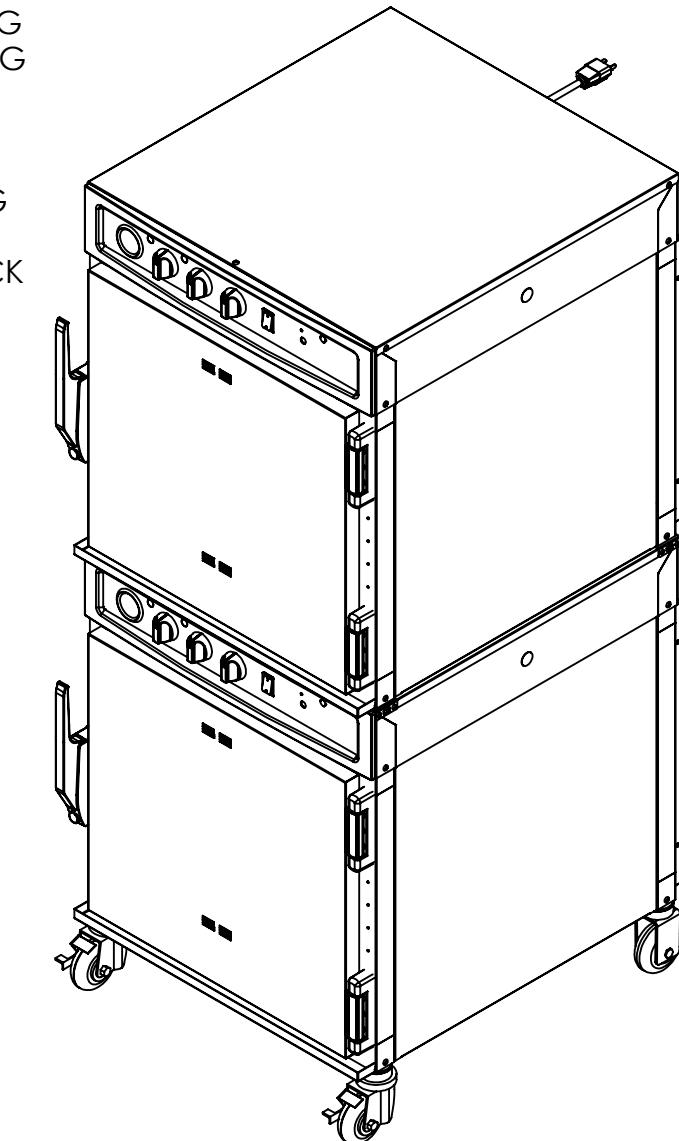
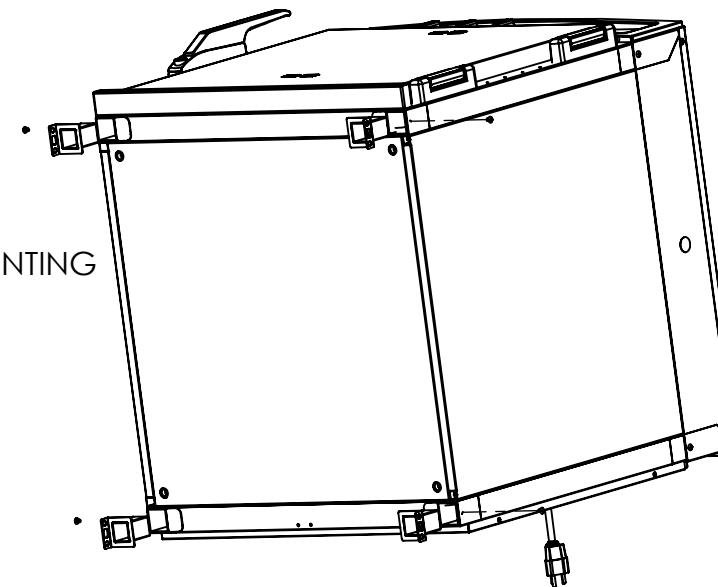
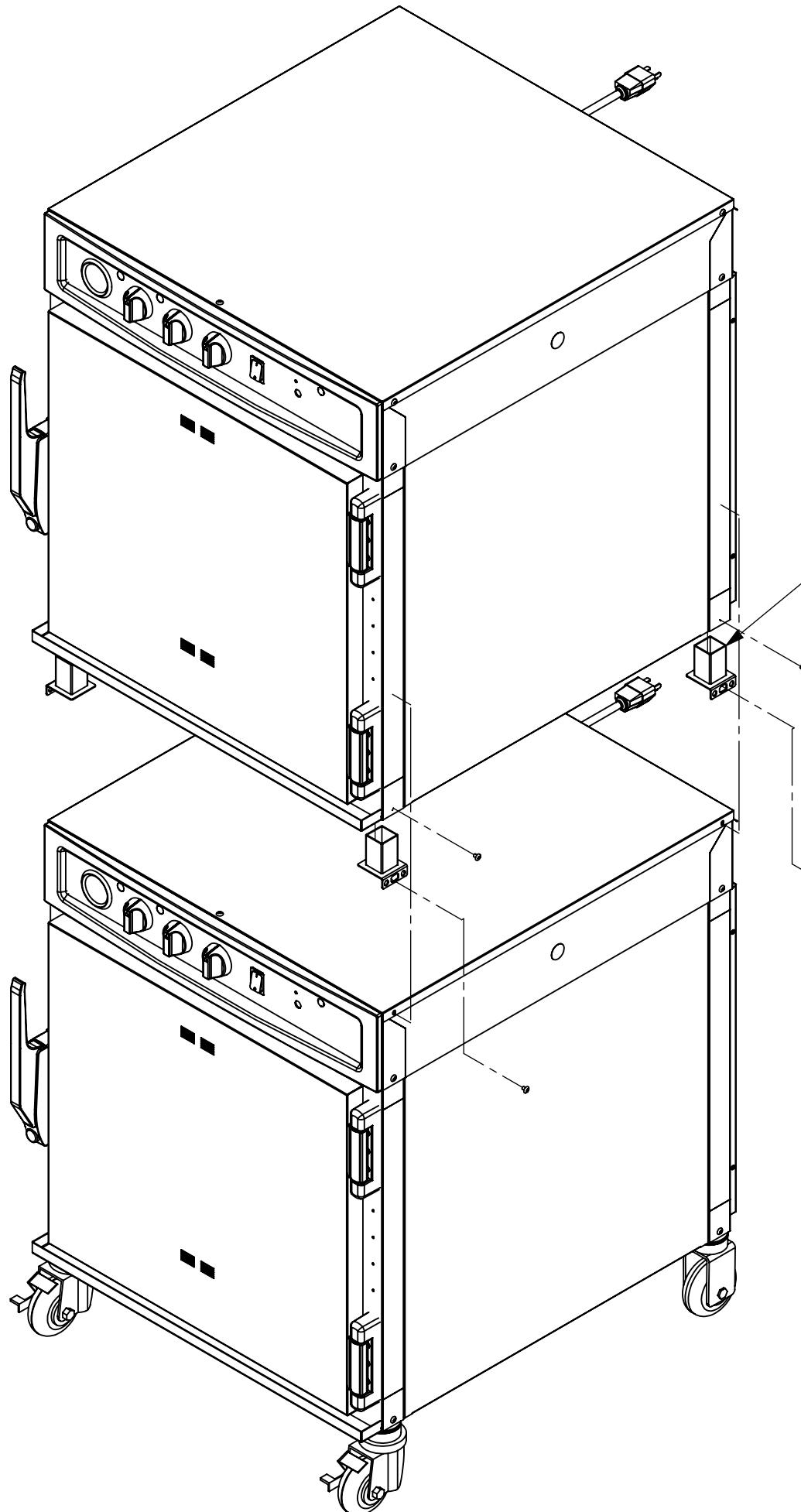
OPP#02: INSERT ONE [1] STACKING POST IN EACH OF THE FOUR [4] CORNERS OF THE UNIT. SECURE THE STACKING POSTS TO THE UNIT USING ONE [1] SCREW AND TWO [2] FLAT WASHERS THAT COME W/ STACKING KIT. **NOTE: THE FLANGE ON THE STACKING POSTS MUST FACE TOWARDS THE OUT SIDE OF THE UNIT.**

OPP#03: REMOVE THE FOUR [4] TOP SCREWS IN THE LOWER STACKING UNIT. PLACE THE TOP UNIT **[WHICH HAVE THE STACKING KIT]** OVER THE TOP OF THE BOTTOM UNIT. CENTER THE TOP UNIT FROM FRONT TO BACK OVER THE LOWER UNIT. INSTALL THE FOUR [4] SCREWS THROUGH THE FOUR STACKING POSTS.

STACKING KIT A/S #5004864

CASTER SET SCREW

TOP MOUNTING SCREW



MATERIAL AND DESCRIPTION:		PROJECT	ALTO-SHAAM®		MENOMONEE FALLS, WI 53052-0450 U.S.A.	
TOLERANCE: UNLESS SPECIFIED:		BY: MIKE S	CURRENT ECO			
FABRICATED $\pm 0.020"$		DATE:				
WELDED $\pm 0.060"$		WT				
MACHINED $\pm 0.010"$						
HOLE DIA $\pm 0.010"$						
ANGULAR $\pm 1.0^\circ$						
ELECTRONIC DRAWING DO NOT SCALE						
B750 STACKING CONFIG		SIZE	REV	STACKING INSTRUCTIONS ALL UNIBODYS		